

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

03.01.11
1107

Date: 07.11.29	Job No.: 00211	ADR Yes/No: Y	ADR Date: 07.11.13	ECN #: 1078
Product No.: D119-675		Created By: [Signature]	Approved By: [Signature]	
Product Name: HELI-ACCESS-STEP		Checked By: [Signature]	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	[Signature] 08.01.11
Production Engineering Coord	X	DD/EC	[Signature] 08.01.11
Director Quality Assurance			
Customer Order Processing	X	BG	[Signature] 10-01-11

Distribution	Reqd	Resp	Received
Customer Technical Support	X	Dstow	[Signature] 08.01.11
Marketing	X	SW	[Signature] 08.01.11
Quality Coordinator	X	JM	[Signature] 08.01.11

Reason for Change:
REVISE D119-675-011/-012 STEPS TO ADD COMPATIBILITY FOR AW119 MKII. ONLY "PICK" KIT IS AFFECTED

Documents Affected:
RELEASE: IIN-D119-675 REV. B
ICA-D119-675 REV. 1
FAA STC SR00948SE (08.01.07)

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	PH		08.01.10 [Signature]
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	NEW FAA STC, IIN, ICA	08.01.10 [Signature]
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		08.01.10 [Signature]
5	Move Electronic Files	Y	KJ		08.01.10 [Signature]
6	Update Master Document List (MDL)	Y	PH		07.01.10 [Signature]
7	Update Document Record (DR)	Y	PH		
8	Create/Update Change Record Form	Y	KJ	NEW CHG'S, SEE BELOW	08.01.10 [Signature]
9	Create/Update PPP's	Y	KJ	NEW CHG'S, SEE BELOW	08.01.10 [Signature]
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSI 021 and/or STC Approval List	Y	KJ	FAA STC REVISED	08.01.10 [Signature]
13	Update Product Development Summary	Y	KJ	FAA STC REVISED, SENDING EASA APPLICATION	08.01.10 [Signature]
14	Update Accpac Database	N			
15	Update Access (ARC) Database	Y	KJ	FAA STC REVISED	08.01.10 [Signature]
16	Update/Verify ARC	Y	KJ	FAA STC REVISED	08.01.10 [Signature]
17	Update Paperwork Kits in Production	Y	KJ	CHG 003 KITS NEED UPDATED PAPERWORK	08.01.10 [Signature]
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	Y	DD/EC	REVISED PICK KIT (SEE IIN)	09.02.05
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	Y	JM	ENSURE KITS ARE MADE TO CHG 003	08.01.11 [Signature]
27	Rework/Scrap Current Production and/or Stock	Y	LE	ENSURE KITS ARE MADE TO CHG 003	
28	Update Paperwork Kits in Stock	Y	LE	CHG 003 KITS NEED UPDATED PAPERWORK	
29	Create/Update MPP	N			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:
- #1 - ENSURE W/O'S ARE STAMPED POSITIVE RECALL AND PLACED UNDER REVIEW
- UPDATE STOCK/IN PRODUCTION I.A.W. CHG 003
- NEW CHG #'S ARE D119-675-011/-012 @ CHG 003
- D119-675-011 (0 IN STOCK, 3 IN PROD, B36578), D119-675-012 (0 IN STOCK, 3 IN PROD, B36579)